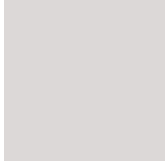


COLORLESS TO COLOR INKS

Warm



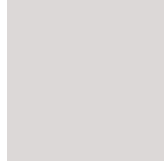
Residual
Cool Grey 1

Cold



Magenta
PMS 673

Warm



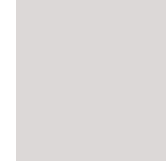
Residual
Cool Grey 1

Cold



Orange
PMS 487

Warm

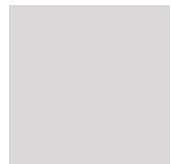


Residual
Cool Grey 1

Cold



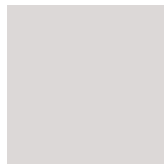
Grey
PMS 415



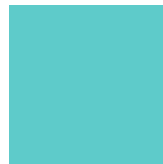
Residual
Cool Grey 1



Blue
PMS 2727



Residual
Cool Grey 1



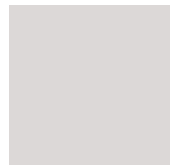
Aqua
PMS 325



Residual
Cool Grey 1



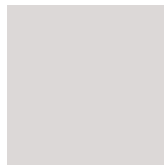
Purple
PMS 2573



Residual
Cool Grey 1



Red
PMS 204



Residual
Cool Grey 1



Green
PMS 7494



Residual
Cool Grey 1



Brown
PMS 407

COLOR TO COLOR INKS

Warm



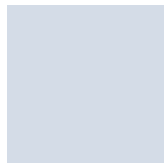
Yellow
PMS 604

Cold



Orange
PMS 716

Warm



Blue
PMS 642

Cold



Burgundy
PMS 680

Warm



Pink
PMS 674

Cold



Purple
PMS Violet



Yellow
PMS 610



Green
PMS 7489

Please refer to PMS reference for approximate color representation. Actual colors will vary depending on artwork, substrate, printing process and press conditions. For accurate color expectations we recommend a trial run for your project.